

Work Order ID 109653

\*109653\*

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November-25-13 7:43:18 AM

Item ID: D3500-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Saddle  
 Start Date: 11/25/13 Start Qty: 8.00 \*8\* Cust Item ID:  
 Required Date: 11/25/13 Req'd Qty: 8.00 \*8\* Customer:  
 Reference: repaint *Rework*

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3500	C								

145

0.00

\*145\*

Spray Paint

Spray Painting

Memo

PULL FROM STOCK:  
8 X D3500-1 B95810

SCUFF

SPRAY PAINT IMRON GLOSSY BLACK PER QSI005 B 127534

0.00

8

0

0

A8

13-11-25

155

QC14- Inspect Spray Paint

0.00

\*155\*

QC

Quality Control

Memo

0.00

8

DA  
05

13-11-26

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Item ID: D3500-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Saddle  
 Start Date: 11/25/13 Start Qty: 8.00 \*8\* Cust Item ID:  
 Required Date: 11/25/13 Req'd Qty: 8.00 \*8\* Customer:  
 Reference: repaint

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: _____	0.00							
*160*									
Packaging	Memo <i>SHIP</i>	0.00							
Packaging	REIDENTIFY USING NEW B/N								
170	QC21- Final Inspection - Work Order Release	0.00							
*170*									
QC	Memo	0.00							
Quality Control									

*13/4/26* *8* *13/11/28*

*RB-11-24*

# Picklist Print

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Parent Item: D3500-1

Parent Item Name: Saddle

Start Date: 11/25/13

Required Date: 11/25/13

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 06-06-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3500-1 Saddle		Manufactured	No				Each	117.0000		8		11/25/13	

Location

Loc Qty

Loc Code

ST428A

12

95810

12

ST430A

70

108799

40

91888

12

94620

18

ST431

35

95381

33

98966

2